

Date: Monday, 2/5/2007 8:14:59 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CLAMP	
Job Number	: 30631				
Estimate Number	: 10267				
P.O. Number	: N/A		Part Number	: D2438	
This Issue	: 2/5/2007	S.O. No. : <i>107</i>	Drawing Number	: D2438 REV. C	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: C	
Previous Run	: 30381		Material	: N/A	
Written By	: <i>KA</i>		Due Date	: 2/9/2007	
Checked & Approved By	: <i>KA 07.02.05</i>		Qty:	100	Um: Each
Comment	: Est: E 05/06/28 Bending removed KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING  Comment: PURCHASING Issue P/O: <i>3040</i> <i>207102105</i> <i>Laser cut as per Dwg D2438 G FI</i> <i>Material release note is required</i> <i>200</i>
2.0	D2438B	Clamp  Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) CLAMP
3.0	PACKAGING 1	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached <i>07/03/12 200</i> <i>6</i> <i>10710306 300</i>
4.0	QC6	DIMENSIONAL CHECK  Comment: DIMENSIONAL CHECK Inspect dimensions as per Dwg D2438 (6.786" center to center) <i>0703.13</i> <i>per QSP019</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1  Comment: SMALL & MEDIUM FAB RESOURCE 1 Tumble & Deburr any rough edges <i>FF 07-03-16</i> <i>200</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/03/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 2/5/2007 8:14:59 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 30631

Part Number: D2438

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

11/03/19 200

SP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

11/3/20 200

8.0 QC21

FINAL INSPECTION/W/O RELEASE



200

Comment: FINAL INSPECTION/W/O RELEASE

11/03/20

Job Completion



11/03/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

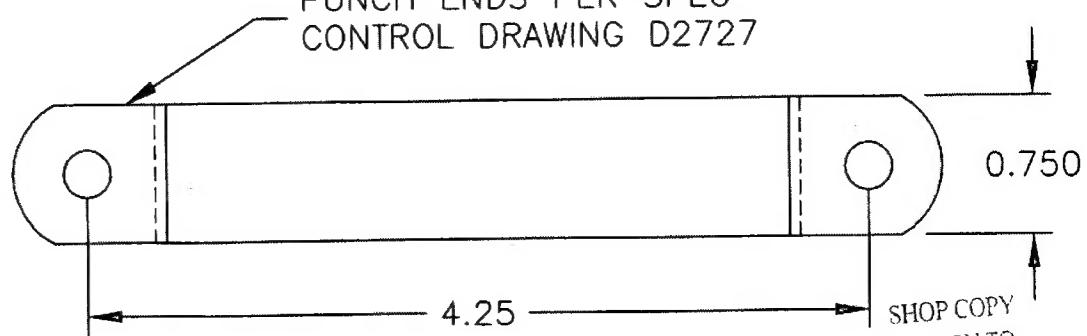
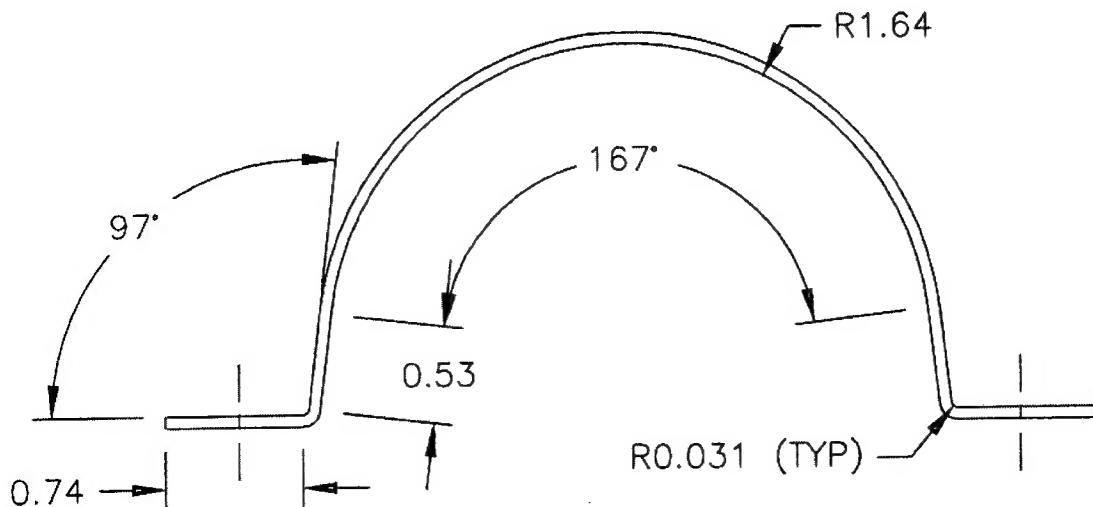
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

COPY ISSUED

DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>MJ</i>	APPROVED <i>DL</i>	DRAWING NO. D2438	REV. C SHEET 1 OF 1
DATE 98.05.12		TITLE CLAMP	SCALE 1:1
A	96.01.24	NEW ISSUE	
B	96.05.13	CHANGE LENGTH	
C	98.05.12	R1.64 WAS R1.438, CHANGE GEOMETRY	

RELEASED
98.06.17 KE

FLAT LENGTH: 7.586 END-END
6.786 HOLE-HOLE

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK CRED
30631
00.06.06
CP 00.06.07

MATERIAL: AISI 304/316 SS 0.063 THICK NO. 30631
MINIMUM REQUIREMENT IS ANNEALED CONDITION

CERTIFICATE OF COMPLIANCE

CERTIFICAT DE CONFORMITE



we do / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO.	10	OUR JOB NO	J0157417	SHIPPING MEMO	0359206	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
	200 PCS	PO00003040	D2438B	C	CLAMP	C
MATERIAL			SUPPLIED BY		MAT. REL. NO.	
S.S.T 304			SIGMA METALS		824274	
1	PROCESS			PROCESSOR		RELEASE NOTE #
1	FIRST ARTICLE INSPECTION REPORT ON FILE			GFI		CONFORMS
2						
3						
4						
5						
6						
7						
8						
9						

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE **06 MARCH 2007**

G.F.I. Q.C. REP.

